



BATCH REPORT

SKID NAME	Manufacturing Skid For Solution Products
VESSEL NAME	CV5000L
CYCLE NAME	BATCH
EQUIPMENT CODE	CV5000L
BATCH NO.	NA
PRODUCT NAME	NA
BATCH SIZE	5000
RUN BY	XYZ
PROGRESSIVE NO.	00024
START DATE & TIME	25/07/2017 11:11:50
END DATE & TIME	25/07/2017 11:45:19
PRINT INTERVAL	60 secs
NOTES	trial



Skid Description	Manufacturing Skid For Solution Products	BATCH REPORT	Vessel Selected	CV5000L
Batch Size	5000		Progressive No.	00024
Product Name	NA		Batch No.	NA

Parameters :

SIP Elapsed Time	0
Vessel Positive Pressure	0.00 bar

Abbreviations :

N2S	Nitrogen Sparging
DO	Dissolved Oxygen
WFI	Water For Injection
SV	Set Value
PV	Process Value
TT	Tank Temperature
TP	Tank Pressure
JT	Jacket Temperature
TpH	Tank pH
TDO	Tank DO
N2SLP	Nitrogen Sparging Line Pressure
Wt.	Weight
RLS	Radar Level Sensor

List Of Sensors :

Tag	Location
PICR05	N2S Line Pressure- CV5000L
PICR06	Tank Pressure- CV5000L
TICR08	Tank Temperature- CV5000L
TICR26	Heating Cooling Skid Pump Out Temperature-CV5000L
QICR01	Tank pH-CV5000L
DICR01	Tank DO-CV5000L
MM02	Magnetic Mixer
CP03	Centrifugal Pump Raw Material Hopper
PP	Peristaltic Pump
RLS02	Radar Level Sensor (Ltrs.)



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Batch Size	5000		Progressive No.	00024
Product Name	NA		Batch No.	NA

DATE	HH:MM:SS	PICR06 (TP)		TICR08 (TT)		TICR26 (JT)		DICR01 (TDO)		PICR05	QICR01	CP03	MM02	PP	TANK Wt.	RLS02
		bar		°C		°C		ppb		bar	pH	RPM	RPM	RPM	Kg	Ltrs.
		SV	PV	SV	PV	SV	PV	SV	PV	PV	PV	PV	PV	PV	PV	PV
25/07/2017	11:11:50	0.03	1.00	0.00	30.66	80.00	26.63	3.00	0.00	1.45	0.00	0	0	0	0	-5926
25/07/2017	11:12:50	0.03	1.00	0.00	30.67	80.00	26.61	3.00	0.00	1.45	0.00	0	0	0	0	-5926
25/07/2017	11:13:50	0.04	1.00	0.00	30.77	80.00	26.61	3.00	0.00	1.45	0.00	0	0	0	12	-5926
25/07/2017	11:14:50	0.05	1.00	0.00	31.29	80.00	26.61	3.00	0.00	1.45	0.00	0	0	0	65	-5926
25/07/2017	11:15:50	0.06	1.00	0.00	32.44	80.00	26.61	3.00	0.00	1.45	0.00	0	0	0	122	-5926
25/07/2017	11:16:50	0.06	1.00	0.00	32.99	80.00	26.61	3.00	0.00	1.45	0.00	0	0	0	179	-5926
25/07/2017	11:17:50	0.07	1.00	0.00	33.16	80.00	26.61	3.00	0.00	1.45	0.00	0	0	0	237	-5926
25/07/2017	11:18:50	0.08	1.00	0.00	33.20	80.00	26.61	3.00	0.00	1.45	0.00	0	0	0	295	-5926
25/07/2017	11:19:50	0.08	1.00	0.00	33.25	80.00	26.61	3.00	0.00	1.45	0.00	0	0	0	352	-5926
25/07/2017	11:20:50	0.09	1.00	0.00	33.26	80.00	26.61	3.00	0.00	1.45	0.00	0	0	0	410	-5926
25/07/2017	11:21:50	0.09	1.00	0.00	33.25	80.00	26.60	3.00	0.00	1.45	0.00	0	0	0	467	-5926
25/07/2017	11:22:50	0.09	1.00	0.00	33.19	80.00	26.60	3.00	0.00	0.07	0.00	0	0	0	499	-5926
25/07/2017	11:23:50	0.05	1.00	0.00	32.81	80.00	26.60	3.00	0.00	0.04	0.00	0	0	0	500	-5926
25/07/2017	11:24:50	0.05	1.00	0.00	32.49	80.00	26.60	3.00	0.00	0.03	0.00	0	0	0	499	-5926
25/07/2017	11:25:50	0.05	1.00	0.00	32.30	80.00	26.60	3.00	0.00	0.03	0.00	0	350	0	500	-5926
25/07/2017	11:26:50	0.05	1.00	0.00	32.36	80.00	26.60	3.00	0.00	0.03	0.00	0	350	0	499	-5926
25/07/2017	11:27:50	0.05	1.00	0.00	32.27	80.00	26.60	3.00	0.00	0.03	0.00	0	350	0	500	-5926
25/07/2017	11:28:50	0.05	1.00	0.00	32.31	80.00	26.60	3.00	0.00	0.03	0.00	0	350	0	499	-5926
25/07/2017	11:29:50	0.05	1.00	0.00	32.25	80.00	26.58	3.00	0.00	0.03	0.00	0	350	0	500	-5926
25/07/2017	11:30:50	0.05	1.00	0.00	32.25	80.00	26.59	3.00	0.00	0.03	0.00	0	350	0	499	-5926
25/07/2017	11:31:50	0.05	1.00	0.00	32.22	80.00	26.60	3.00	0.00	0.03	0.00	0	350	0	499	-5926
25/07/2017	11:32:50	0.05	1.00	0.00	32.20	80.00	26.58	3.00	0.00	0.03	0.00	0	350	0	499	-5926
25/07/2017	11:33:50	0.05	1.00	0.00	32.23	80.00	26.58	3.00	0.00	0.03	0.00	0	350	0	499	-5926
25/07/2017	11:34:50	0.05	1.00	0.00	32.24	80.00	26.58	3.00	0.00	0.04	0.00	0	350	0	499	-5926
25/07/2017	11:35:50	0.05	1.00	0.00	32.21	80.00	26.59	3.00	0.00	0.04	0.00	0	350	0	499	-5926
25/07/2017	11:36:50	0.05	1.00	0.00	32.18	80.00	26.58	3.00	2.00	0.04	0.00	0	350	0	499	-5926
25/07/2017	11:37:50	0.05	1.00	0.00	32.33	80.00	26.58	3.00	0.00	0.04	0.00	0	350	0	499	-5926



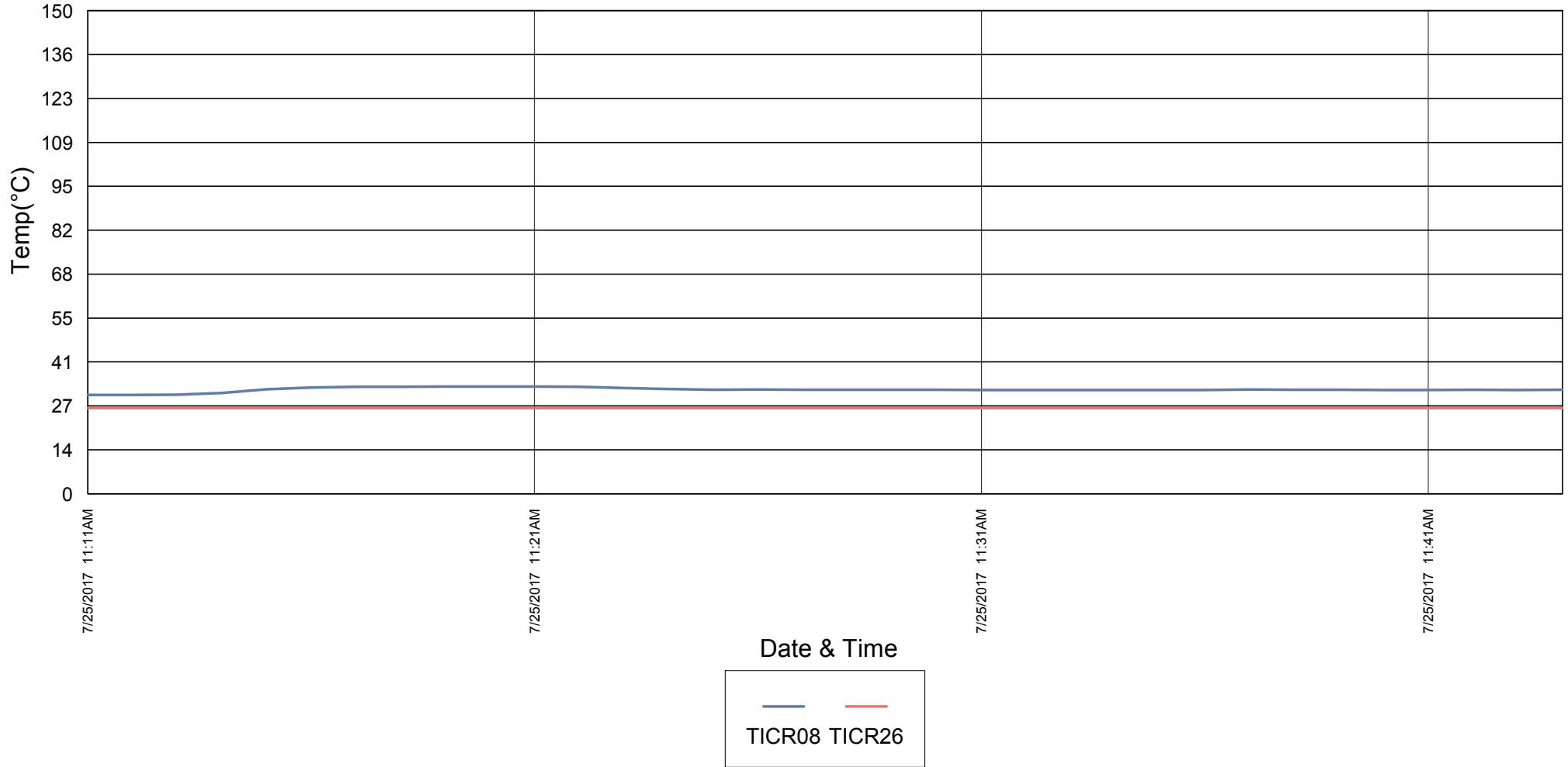
Skid Description	Manufacturing Skid For Solution Products	BATCH REPORT	Vessel Selected	CV5000L
Batch Size	5000		Progressive No.	00024
Product Name	NA		Batch No.	NA

DATE	HH:MM:SS	PICR06 (TP)		TICR08 (TT)		TICR26 (JT)		DICR01 (TDO)		PICR05	QICR01	CP03	MM02	PP	TANK Wt.	RLS02
		bar		°C		°C		ppb		bar	pH	RPM	RPM	RPM	Kg	Ltrs.
		SV	PV	SV	PV	SV	PV	SV	PV	PV	PV	PV	PV	PV	PV	PV
25/07/2017	11:38:50	0.05	1.00	0.00	32.30	80.00	26.58	3.00	0.00	0.04	0.00	0	350	0	499	-5926
25/07/2017	11:39:50	0.05	1.00	0.00	32.31	80.00	26.58	3.00	0.00	0.04	0.00	0	350	0	499	-5926
25/07/2017	11:40:50	0.05	1.00	0.00	32.24	80.00	26.58	3.00	0.00	0.04	0.00	0	350	0	499	-5926
25/07/2017	11:41:50	0.05	1.00	0.00	32.23	80.00	26.58	3.00	0.00	0.04	0.00	0	350	0	499	-5926
25/07/2017	11:42:50	0.05	1.00	0.00	32.27	80.00	26.57	3.00	0.00	0.04	0.00	0	350	0	499	-5926
25/07/2017	11:43:50	0.05	1.00	0.00	32.23	80.00	26.57	3.00	0.00	0.04	0.00	0	350	0	500	-5926
25/07/2017	11:44:50	0.05	1.00	0.00	32.25	80.00	26.57	3.00	0.00	0.04	0.00	0	350	0	499	-5926



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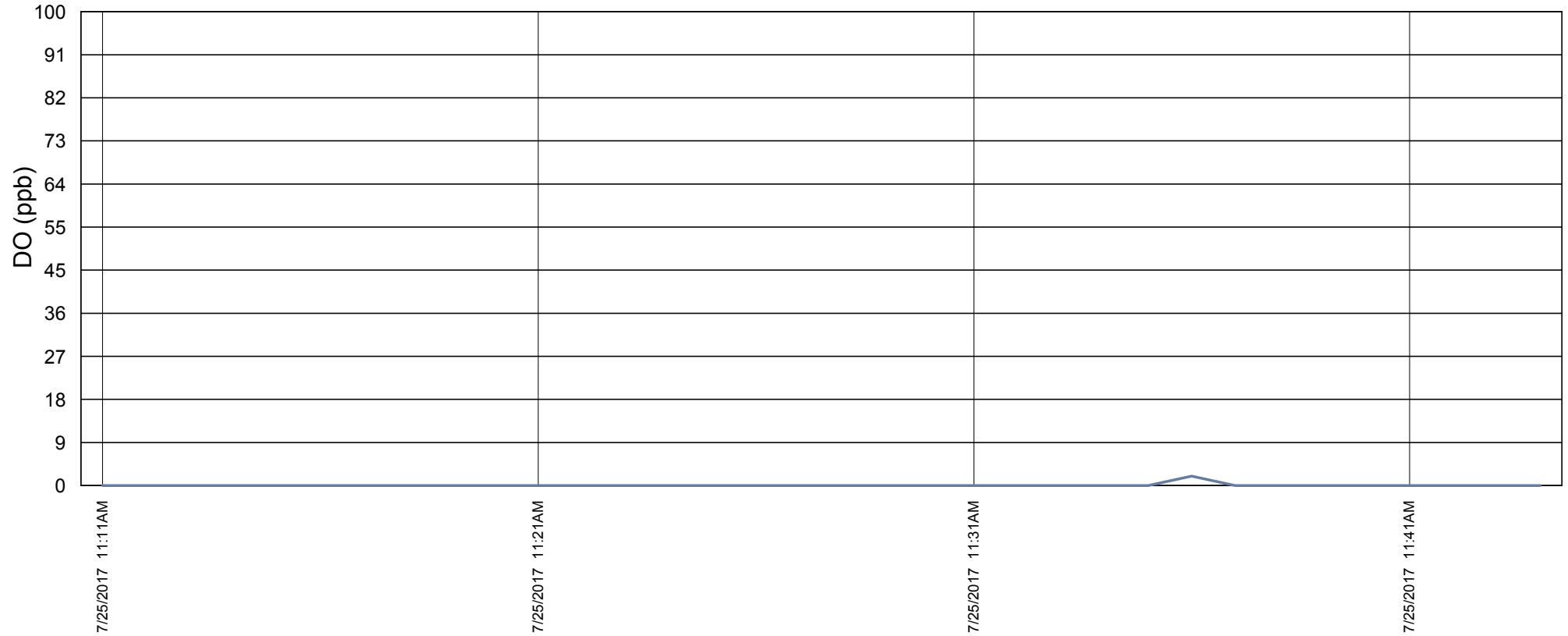
TIME v/s TEMPERATURE





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Batch Size	5000		Progressive No.	00024
Product Name	NA		Batch No.	NA

TIME v/s DO



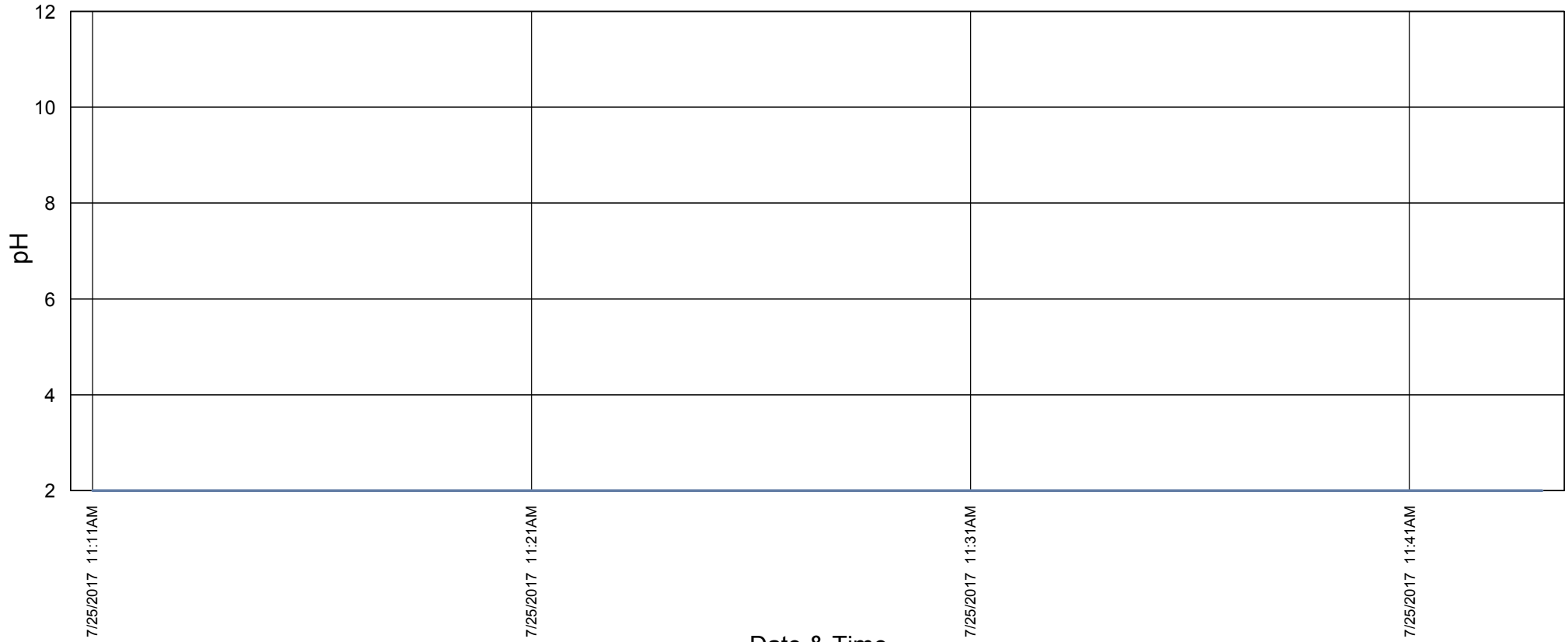
Date & Time

DICR01



Skid Description	Manufacturing Skid For Solution Products	BATCH REPORT	Vessel Selected	CV5000L
Batch Size	5000		Progressive No.	00024
Product Name	NA		Batch No.	NA

TIME v/s pH



Date & Time

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QICR01



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Batch Size	5000		Progressive No.	00024
Product Name	NA		Batch No.	NA

ALARM LIST

Date & Time	Status	Alarm Text
25/07/2017 11:24:54	IN	CV5000L - WFI COLLECTION OVER
25/07/2017 11:24:58	ACK	CV5000L - WFI COLLECTION OVER
25/07/2017 11:24:59	OUT	CV5000L - WFI COLLECTION OVER
25/07/2017 11:27:13	IN	CONTROL KEY OFF - IPC-HOLDIND ROOM
25/07/2017 11:39:38	ACK	CONTROL KEY OFF - IPC-HOLDIND ROOM
25/07/2017 11:39:39	OUT	CONTROL KEY OFF - IPC-HOLDIND ROOM
25/07/2017 11:45:07	IN	CV5000L - FINAL MIXING OVER
25/07/2017 11:45:12	ACK	CV5000L - FINAL MIXING OVER
25/07/2017 11:45:12	OUT	CV5000L - FINAL MIXING OVER



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AUDIT TRAIL REPORT

Date & Time	User Name	Description	Activity	Comment
25/07/2017 11:12:43	admin	admin new=1 old=0	WFI_Colln_start	
25/07/2017 11:20:29	admin	admin new=1 old=0	Maintenance_button_IPC5	
25/07/2017 11:24:44	admin	admin new=1 old=0	Production_setting_Entered	
25/07/2017 11:24:52	admin	admin new=30 old=50	WFI_DRAIN_TIME	
25/07/2017 11:25:06	admin	admin new=1 old=0	Mixing_start	
25/07/2017 11:39:38	admin	admin new=1 old=0	Alarm_ACK_SUS_IPC3	
25/07/2017 11:39:38	admin	admin new=1 old=0	Alarm_ACK_SUS_IPC3	
25/07/2017 11:45:11	admin	admin new=1 old=0	Mixing_reset	



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Product Name	NA		Batch No.	NA

Electronic Signatures

Operator

Name :

Date & Time :

Comments :

Reviewer

Name :

Date & Time :

Comments :

Approver

Name :

Date & Time :

Comments :

Print Date : 25/07/2017

Print Time : 11:56:41

Print By : Admin

Print Count : 3