



Product Name : TECH 5-ASA

Batch Number : FT-SYN-03-17-004 Recipe Name : PRC_SYNTHESIS
 Formula Name : SYNTHESIS Recipe Version : 3
 Batch Started By : OWS1 TEJM Recipe Version Date/Time : 31-01-2017 17:55:19
 Start Date/Time : 02-Mar-2017 05:48:09 End Date/Time : 05-Mar-2017 10:22:22

BATCH ALARM REPORT

SECTION 1 : ANILINE HOLDING TANK,ALARMS
UNIT : TA92150

Alarm Time	SourceKey Name	Alarm Description	Alarm State	UserName	Remarks
02-Mar-2017 06:01:33	TA92150-ALARM	TEMPERATURE LOW	ACTIVE	-	-
02-Mar-2017 06:10:15	TA92150-ALARM	TANK IS OVERFLOW	ACTIVE	-	-
02-Mar-2017 06:10:15	92-XV-901107	Shutdown/Interlocked	ACTIVE	-	-
02-Mar-2017 06:10:19	EM_TA92150	Device Failure 92-XV-901107	ACTIVE	-	-
02-Mar-2017 06:12:11	92-XV-901107	FAIL_ALM.NALM	ACKNOWLEDGE	TEJM	
02-Mar-2017 06:12:20	EM_TA92150	FAIL_ALM.NALM	ACKNOWLEDGE	TEJM	
02-Mar-2017 06:12:29	TA92150-ALARM	TEMP-LOW.NALM	ACKNOWLEDGE	TEJM	
02-Mar-2017 06:12:40	TA92150-ALARM	OVERFLOW.NALM	ACKNOWLEDGE	TEJM	
02-Mar-2017 06:20:47	TA92150-ALARM	TANK IS OVERFLOW	ACTIVE	-	-
02-Mar-2017 06:23:02	TA92150-ALARM	OVERFLOW.NALM	ACKNOWLEDGE	TEJM	
02-Mar-2017 06:24:05	TA92150-ALARM	LEVEL IS HIGH	ACTIVE	-	-
02-Mar-2017 06:24:35	TA92150-ALARM	LEVEL-HIGH.NALM	ACKNOWLEDGE	TEJM	
02-Mar-2017 16:42:44	TA92150-ALARM	TEMPERATURE LOW	ACTIVE	-	-

SECTION 3 : PUW MEASURING VESSEL FOR SYNTHESIS.ALARMS
UNIT : FT92003

Alarm Time	SourceKey Name	Alarm Description	Alarm State	UserName	Remarks
02-Mar-2017 06:10:07	FT92003-ALARM	FILLING TIME TOO SHORT	ACTIVE	-	-
02-Mar-2017 06:15:14	FT92003-ALARM	FIL-TIME-SHORT.NALM	ACKNOWLEDGE	TEJM	
02-Mar-2017 06:16:49	FT92003-ALARM	FILLING TIME TOO SHORT	ACTIVE	-	-
02-Mar-2017 06:17:46	FT92003-ALARM	FIL-TIME-SHORT.NALM	ACKNOWLEDGE	TEJM	

SECTION 5 : NANO2 MEASURING VESSEL FOR SYNTHESIS.ALARMS
UNIT : FT92102

Alarm Time	SourceKey Name	Alarm Description	Alarm State	UserName	Remarks
02-Mar-2017 18:55:25	FT92102-ALARM	MAX LSL DIFF TIME	ACTIVE	-	-
02-Mar-2017 19:15:41	FT92102-ALARM	MAX-LSL-DIFF-TIM.NALM	ACKNOWLEDGE	ASUP	Maximum time taken to activate the level switch

SECTION 7 : NAOH HOLDING TANK ALARMS
UNIT : FT92402

Alarm Time	SourceKey Name	Alarm Description	Alarm State	UserName	Remarks
02-Mar-2017 11:25:11	FT92402-ALARM	PARTNER HOLD	ACTIVE	-	-
02-Mar-2017 11:32:20	FT92402-ALARM	PARTNER-HOLD.NALM	ACKNOWLEDGE	SAAP	to adjust pH

SECTION 8 : COUPLING REACTOR ALARMS
UNIT : RS92050

Alarm Time	SourceKey Name	Alarm Description	Alarm State	UserName	Remarks
02-Mar-2017 07:05:40	RS92050-ALARM	TEMPERATURE DIFFERENCE BETWEEN TWO TEMPERATURE INDICATOR	ACTIVE	-	-
02-Mar-2017 07:20:03	RS92050-ALARM	TEMP-DIFFERENCE NALM	ACKNOWLEDGE	SAAP	Temp. difference
02-Mar-2017 11:25:07	RS92050-ALARM	HIGH NAOH CONSUME	ACTIVE	-	-
02-Mar-2017 11:30:52	RS92050-ALARM	CONSUME-MAX-NAOH.NALM	ACKNOWLEDGE	SAAP	TO adjust pH
02-Mar-2017 23:54:51	RS92050-ALARM	NAOH VOLUME LOW	ACTIVE	-	-
02-Mar-2017 23:55:14	RS92050-ALARM	NAOH-VOL-LOW.NALM	ACKNOWLEDGE	SSPA	-

SECTION 9 : REDUCTION REACTOR.ALARMS
UNIT : RS92400

Alarm Time	SourceKey Name	Alarm Description	Alarm State	UserName	Remarks
02-Mar-2017 22:33:43	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
02-Mar-2017 22:34:40	RS92400-ALARM	NITROGEN-ABSENSE.NALM	ACKNOWLEDGE	SATA	-
02-Mar-2017 22:38:55	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
02-Mar-2017 22:39:27	RS92400-ALARM	NITROGEN-ABSENSE.NALM	ACKNOWLEDGE	SATA	-
03-Mar-2017 00:49:13	92-AG-901301	Tripped	ACTIVE	-	-
03-Mar-2017 00:49:16	EM_STIR_92400	Device Failure 92-AG-901301	ACTIVE	-	-
03-Mar-2017 00:49:36	EM_STIR_92400	FAIL_ALM.NALM	ACKNOWLEDGE	SATA	-
03-Mar-2017 00:49:46	92-AG-901301	FAIL_ALM.NALM	ACKNOWLEDGE	SATA	-
03-Mar-2017 08:28:11	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 10:14:30	RS92400-ALARM	NITROGEN-ABSENSE.NALM	ACKNOWLEDGE	AJTA	false alarm
03-Mar-2017 11:59:13	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 12:03:49	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 12:05:23	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 12:06:01	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 12:08:29	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 12:09:11	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 12:09:14	RS92400-ALARM	NITROGEN-ABSENSE.NALM	ACKNOWLEDGE	SAAP	by overriding Nitrogen valve was already open
03-Mar-2017 12:10:53	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 12:12:19	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 12:13:17	RS92400-ALARM	NITROGEN-ABSENSE.NALM	ACKNOWLEDGE	SAAP	nitrogen valve already open
03-Mar-2017 16:26:34	RS92400-ALARM	LEVEL IS HIGH	ACTIVE	-	-
03-Mar-2017 16:32:16	RS92400-ALARM	LEVEL-HIGH.NALM	ACKNOWLEDGE	MBAA	False alarm for reactor level
03-Mar-2017 16:47:44	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 16:49:54	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 16:56:28	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-

SECTION 9 : REDUCTION REACTORALARMS
UNIT : RS92400

Alarm Time	SourceKey Name	Alarm Description	Alarm State	UserName	Remarks
03-Mar-2017 16:59:02	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 17:00:30	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 17:01:52	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 17:10:58	RS92400-ALARM	PARTNER HOLD	ACTIVE	-	-
03-Mar-2017 17:16:30	RS92400-ALARM	NITROGEN-ABSENSE.NALM	ACKNOWLEDGE	MBAA	Adjust manually
03-Mar-2017 17:17:12	RS92400-ALARM	PARTNER-HOLD.NALM	ACKNOWLEDGE	MBAA	Hold for manual line filling
03-Mar-2017 17:53:02	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 18:12:42	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 18:14:28	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 18:19:24	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 18:44:52	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 19:05:56	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 19:07:32	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 19:10:28	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 19:15:12	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 19:17:20	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 19:18:54	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 19:22:16	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 19:40:58	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 19:42:28	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 19:44:44	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 19:47:26	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 19:49:36	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 19:50:42	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 19:59:55	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 20:05:01	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-

SECTION 9 : REDUCTION REACTOR ALARMS
UNIT : RS92400

Alarm Time	SourceKey Name	Alarm Description	Alarm State	UserName	Remarks
03-Mar-2017 20:06:19	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 20:17:11	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 20:21:53	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 20:23:21	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 20:24:07	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 20:27:05	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 20:30:18	RS92400-ALARM	NITROGEN-ABSENSE.NALM	ACKNOWLEDGE	MBAA	Manually adjusted
03-Mar-2017 20:44:43	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 20:50:53	RS92400-ALARM	TEMPERATURE DIFFERENCE OF HE92408 HIGH	ACTIVE	-	-
03-Mar-2017 20:51:49	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 20:58:03	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 21:02:59	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 21:08:45	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 21:08:59	RS92400-ALARM	TEMPERATURE DIFFERENCE OF HE92409 HIGH	ACTIVE	-	-
03-Mar-2017 21:16:15	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 21:21:37	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 21:30:39	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 21:35:25	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 21:47:39	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 21:48:55	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 22:13:41	RS92400-ALARM	NITROGEN-ABSENSE.NALM	ACKNOWLEDGE	PRDU	NITROGEN ADJUST MANUALLY
03-Mar-2017 22:14:33	RS92400-ALARM	DIF-HE92409-TEMP.NALM	ACKNOWLEDGE	PRDU	
03-Mar-2017 22:14:48	RS92400-ALARM	DIF-HE92408-TEMP.NALM	ACKNOWLEDGE	PRDU	
03-Mar-2017 22:40:29	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-

SECTION 9 : REDUCTION REACTOR.ALARMS
UNIT : RS92400

Alarm Time	SourceKey Name	Alarm Description	Alarm State	UserName	Remarks
03-Mar-2017 22:57:19	RS92400-ALARM	FILLING TIME TOO LONG	ACTIVE	-	-
03-Mar-2017 22:57:49	RS92400-ALARM	NITROGEN-ABSENSE.NALM	ACKNOWLEDGE	PRDU	NITROGEN ADJUST MANUALLY
03-Mar-2017 22:58:37	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 22:59:53	RS92400-ALARM	FIL-TIME-LONG.NALM	ACKNOWLEDGE	SSPA	Set time is low
03-Mar-2017 23:17:09	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 23:22:33	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
03-Mar-2017 23:36:07	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
04-Mar-2017 00:26:49	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
04-Mar-2017 00:27:27	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-
04-Mar-2017 00:34:03	RS92400-ALARM	NITROGEN IS ABSENSE	ACTIVE	-	-

SECTION 11 : PRECIPITATION REACTOR.ALARMS
UNIT : RG92173

Alarm Time	SourceKey Name	Alarm Description	Alarm State	UserName	Remarks
03-Mar-2017 22:15:25	RG92173-ALARM	LEVEL IS LOW	ACTIVE	-	-
03-Mar-2017 22:22:46	RG92173-ALARM	LEVEL-LOW.NALM	ACKNOWLEDGE	SSPA	-
04-Mar-2017 03:15:51	RG92173-ALARM	TANK IS OVERFLOW	ACTIVE	-	-
04-Mar-2017 03:16:19	RG92173-ALARM	TANK IS OVERFLOW	ACTIVE	-	-
04-Mar-2017 03:19:23	RG92173-ALARM	TANK IS OVERFLOW	ACTIVE	-	-
04-Mar-2017 03:21:06	RG92173-ALARM	OVERFLOW.NALM	ACKNOWLEDGE	SSPA	Faulty reading because of foam
04-Mar-2017 03:30:41	RG92173-ALARM	TANK IS OVERFLOW	ACTIVE	-	-
04-Mar-2017 03:37:41	RG92173-ALARM	OVERFLOW.NALM	ACKNOWLEDGE	SSPA	Due to foam
04-Mar-2017 04:07:17	92-XV-901424	Shutdown/Interlocked	ACTIVE	-	-
04-Mar-2017 04:07:18	RG92173-ALARM	TANK IS OVERFLOW	ACTIVE	-	-
04-Mar-2017 04:07:20	EM_RG92173_ACID	Device Failure 92-XV-901424	ACTIVE	-	-
04-Mar-2017 04:07:32	RG92173-ALARM	TANK IS OVERFLOW	ACTIVE	-	-
04-Mar-2017 04:08:22	RG92173-ALARM	TANK IS OVERFLOW	ACTIVE	-	-
04-Mar-2017 04:08:36	RG92173-ALARM	TANK IS OVERFLOW	ACTIVE	-	-
04-Mar-2017 04:14:24	RG92173-ALARM	TANK IS OVERFLOW	ACTIVE	-	-
04-Mar-2017 04:20:00	RG92173-ALARM	OVERFLOW.NALM	ACKNOWLEDGE	SSPA	DUE TO FOAM
04-Mar-2017 04:20:21	EM_RG92173_ACID	FAIL_ALM.NALM	ACKNOWLEDGE	SSPA	-
04-Mar-2017 04:20:37	92-XV-901424	FAIL_ALM.NALM	ACKNOWLEDGE	SSPA	-
04-Mar-2017 04:30:53	92-XV-901424	Shutdown/Interlocked	ACTIVE	-	-
04-Mar-2017 04:30:54	RG92173-ALARM	TANK IS OVERFLOW	ACTIVE	-	-
04-Mar-2017 04:30:56	EM_RG92173_ACID	Device Failure 92-XV-901424	ACTIVE	-	-
04-Mar-2017 04:37:58	RG92173-ALARM	TANK IS OVERFLOW	ACTIVE	-	-
04-Mar-2017 04:41:10	RG92173-ALARM	OVERFLOW.NALM	ACKNOWLEDGE	SSPA	Due to Foam
04-Mar-2017 04:41:43	EM_RG92173_ACID	FAIL_ALM.NALM	ACKNOWLEDGE	SSPA	-
04-Mar-2017 04:42:02	92-XV-901424	FAIL_ALM.NALM	ACKNOWLEDGE	SSPA	-

SECTION 11 : PRECIPITATION REACTOR.ALARMS
UNIT : RG92173

Alarm Time	SourceKey Name	Alarm Description	Alarm State	UserName	Remarks
04-Mar-2017 05:11:19	92-XV-901408	OPEN confirm time	ACTIVE	-	-
04-Mar-2017 05:11:23	EM_RG92173_EMPTY	Device Failure 92-XV-901408	ACTIVE	-	-
04-Mar-2017 05:11:28	RG92173-ALARM	PARTNER HOLD	ACTIVE	-	-
04-Mar-2017 05:11:38	EM_RG92173_EMPTY	FAIL_ALM.NALM	ACKNOWLEDGE	SSPA	
04-Mar-2017 05:11:47	RG92173-ALARM	PARTNER-HOLD.NALM	ACKNOWLEDGE	SSPA	
04-Mar-2017 05:12:02	92-XV-901408	FAIL_ALM.NALM	ACKNOWLEDGE	SSPA	
04-Mar-2017 05:42:18	RG92173-ALARM	TANK IS OVERFLOW	ACTIVE	-	-
04-Mar-2017 05:42:24	RG92173-ALARM	PARTNER HOLD	ACTIVE	-	-
04-Mar-2017 05:44:10	RG92173-ALARM	OVERFLOW.NALM	ACKNOWLEDGE	SSPA	Due to foam.
04-Mar-2017 05:44:19	RG92173-ALARM	PARTNER-HOLD.NALM	ACKNOWLEDGE	SSPA	
04-Mar-2017 06:34:34	RG92173-ALARM	TANK IS OVERFLOW	ACTIVE	-	-
04-Mar-2017 06:34:40	RG92173-ALARM	PARTNER HOLD	ACTIVE	-	-
04-Mar-2017 06:35:01	RG92173-ALARM	PARTNER-HOLD.NALM	ACKNOWLEDGE	SSPA	
04-Mar-2017 06:35:12	RG92173-ALARM	OVERFLOW.NALM	ACKNOWLEDGE	SSPA	
04-Mar-2017 16:53:18	RG92173-ALARM	TIME AFTER PRECIPITATION TOO LONG	ACTIVE	-	-
04-Mar-2017 17:03:09	RG92173-ALARM	TM-PRECIPTN-LONG.NALM	ACKNOWLEDGE	AJTA	false alarm

SECTION 12 : CENTRIFUGATION.ALARMS
UNIT : CE92190

Alarm Time	SourceKey Name	Alarm Description	Alarm State	UserName	Remarks
04-Mar-2017 05:11:24	CE92190-ALARM	PARTNER UNIT IN HOLD	ACTIVE	-	-
04-Mar-2017 05:13:04	CE92190-ALARM	PARTNER-HOLD.NALM	ACKNOWLEDGE	SSPA	
04-Mar-2017 05:42:20	CE92190-ALARM	PARTNER UNIT IN HOLD	ACTIVE	-	-
04-Mar-2017 05:43:18	CE92190-ALARM	PARTNER-HOLD.NALM	ACKNOWLEDGE	SSPA	
04-Mar-2017 06:34:36	CE92190-ALARM	PARTNER UNIT IN HOLD	ACTIVE	-	-
04-Mar-2017 06:35:32	CE92190-ALARM	PARTNER-HOLD.NALM	ACKNOWLEDGE	SSPA	
04-Mar-2017 10:10:41	CE92190-ALARM	STARTUP CONDITION IS NOT HEALTHY	ACTIVE	-	-
04-Mar-2017 10:19:21	92-XV-901509	CLOSED confirm lost	ACTIVE	-	-
04-Mar-2017 10:19:23	EM_CE92190_EMPTY	Device Failure 92-XV-901509	ACTIVE	-	-
04-Mar-2017 10:19:29	92-XV-901509	CLOSED confirm lost	ACTIVE	-	-
04-Mar-2017 10:19:45	92-XV-901509	CLOSED confirm lost	ACTIVE	-	-
04-Mar-2017 10:20:20	92-XV-901509	FAIL_ALM.NALM	ACKNOWLEDGE	JSAW	
04-Mar-2017 10:28:13	EM_CE92190_EMPTY	FAIL_ALM.NALM	ACKNOWLEDGE	JSAW	
04-Mar-2017 11:04:59	CE92190-ALARM	MAINTENANCE MODE IS ACTIVE	ACTIVE	-	-
04-Mar-2017 11:05:57	CE92190-ALARM	CENTRIFUGE MOTOR NOT RUNNING	ACTIVE	-	-
04-Mar-2017 11:10:27	CE92190-ALARM	MAINTENANCE-MODE.NALM	ACKNOWLEDGE	TEJM	Scraper not moving
04-Mar-2017 11:11:02	CE92190-ALARM	MOTOR-NOT-RUNNING.NALM	ACKNOWLEDGE	TEJM	
04-Mar-2017 11:13:11	CE92190-ALARM	MAINTENANCE MODE IS ACTIVE	ACTIVE	-	-
04-Mar-2017 11:14:15	CE92190-ALARM	CENTRIFUGE MOTOR NOT RUNNING	ACTIVE	-	-
04-Mar-2017 11:15:18	CE92190-ALARM	MAINTENANCE-MODE.NALM	ACKNOWLEDGE	TEJM	Scraper not moving
04-Mar-2017 11:15:33	CE92190-ALARM	MOTOR-NOT-RUNNING.NALM	ACKNOWLEDGE	TEJM	
04-Mar-2017 12:05:59	CE92190-ALARM	STARTUP CONDITION IS NOT HEALTHY	ACTIVE	-	-
04-Mar-2017 12:08:04	CE92190-ALARM	START-UNHEALTHY.NALM	ACKNOWLEDGE	TEJM	during emptying false alarm
04-Mar-2017 12:11:01	CE92190-ALARM	STARTUP CONDITION IS NOT HEALTHY	ACTIVE	-	-
04-Mar-2017 12:24:47	CE92190-ALARM	MAIN MOTOR OVERHEATED	ACTIVE	-	-
04-Mar-2017 12:45:03	CE92190-ALARM	MOTOR-OVERHEATED.NALM	ACKNOWLEDGE	JSAW	

SECTION 12 : CENTRIFUGATION ALARMS

UNIT : CE92190

Alarm Time	SourceKey Name	Alarm Description	Alarm State	UserName	Remarks
04-Mar-2017 12:45:20	CE92190-ALARM	START-UNHEALTHY.NALM	ACKNOWLEDGE	JSAW	
04-Mar-2017 18:49:03	CE92190-ALARM	MAIN MOTOR OVERHEATED	ACTIVE	-	-
04-Mar-2017 19:41:48	CE92190-ALARM	START-UNHEALTHY.NALM	ACKNOWLEDGE	AJTA	centrifuge not healthy
05-Mar-2017 03:21:38	CE92190-ALARM	STARTUP CONDITION IS NOT HEALTHY	ACTIVE	-	-
05-Mar-2017 03:53:25	CE92190-ALARM	START-UNHEALTHY.NALM	ACKNOWLEDGE	RRAL	Faulty alarm
05-Mar-2017 03:53:54	CE92190-ALARM	MOTOR-OVERHEATED.NALM	ACKNOWLEDGE	RRAL	Faulty alarm

SECTION 13 : CENTRIFUGE-KG-ALARMS
UNIT : CE92190KG

Alarm Time	SourceKey Name	Alarm Description	Alarm State	UserName	Remarks
04-Mar-2017 17:27:24	CE92190KG-ALARM	AVERAGE OF LOD IS HIGH	ACTIVE	-	-
04-Mar-2017 17:30:03	CE92190KG-ALARM	AVG-LOD-HIGH.NALM	ACKNOWLEDGE	SAAP	Average LOD grather than parameter
05-Mar-2017 02:01:32	CE92190KG-ALARM	AVERAGE OF LOD IS HIGH	ACTIVE	-	-
05-Mar-2017 02:02:24	CE92190KG-ALARM	AVG-LOD-HIGH.NALM	ACKNOWLEDGE	MBAA	Average LOD high
05-Mar-2017 04:48:12	CE92190KG-ALARM	5-ASA WET AMOUNT IS LOW	ACTIVE	-	-
05-Mar-2017 04:49:28	CE92190KG-ALARM	WET-5ASA-LOW.NALM	ACKNOWLEDGE	MBAA	Wet 5-ASA amount low
05-Mar-2017 10:10:43	CE92190KG-ALARM	AVERAGE OF LOD IS HIGH	ACTIVE	-	-
05-Mar-2017 10:11:42	CE92190KG-ALARM	AVG-LOD-HIGH.NALM	ACKNOWLEDGE	TEJM	As per set recipe parameter
05-Mar-2017 10:12:21	CE92190KG-ALARM	5-ASA DRY AMOUNT IS LOW	ACTIVE	-	-
05-Mar-2017 10:13:38	CE92190KG-ALARM	DRY-5ASA-LOW.NALM	ACKNOWLEDGE	TEJM	As per set recipe parameter
05-Mar-2017 10:14:03	CE92190KG-ALARM	TOTAL 5-ASA WET AMOUNT IS LOW	ACTIVE	-	-
05-Mar-2017 10:18:37	CE92190KG-ALARM	TOT-WET-5ASA-LO.NALM	ACKNOWLEDGE	TEJM	As per set recipe parameter
05-Mar-2017 10:19:15	CE92190KG-ALARM	TOTAL 5-ASA DRY AMOUNT IS HIGH	ACTIVE	-	-
05-Mar-2017 10:20:13	CE92190KG-ALARM	TOT-DRY-5ASA-HI.NALM	ACKNOWLEDGE	TEJM	As per set recipe parameter
05-Mar-2017 10:21:05	CE92190KG-ALARM	YEILD PERCENTAGE IS HIGH	ACTIVE	-	-
05-Mar-2017 10:21:48	CE92190KG-ALARM	MAX-YEILD-AMT.NALM	ACKNOWLEDGE	TEJM	as per set recipe parameters